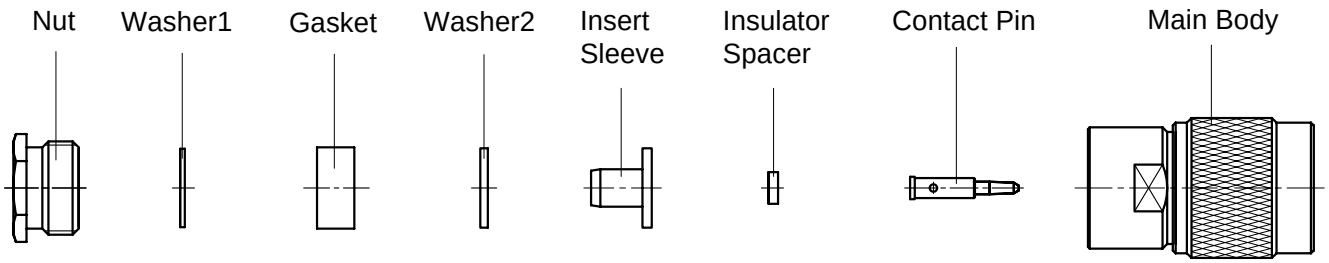
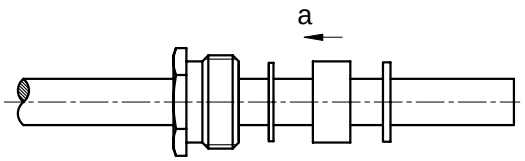
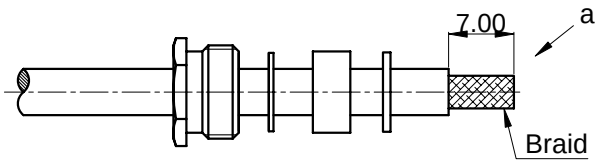
P/N: 80-03-4M18-006 (REV. B)
Description: TNC Straight Male Clamp for RG58/LMR195 Cable





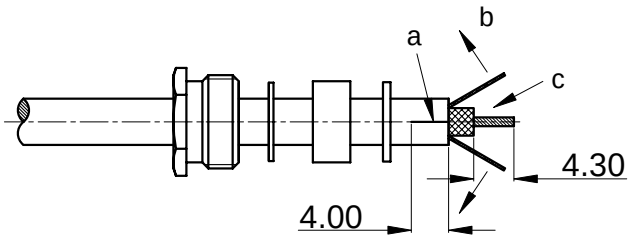
STEP 1

a. Slide the Fastening Nut, Washer1 (thinner), Gasket, Washer2 (thicker) onto the cable in order as show.



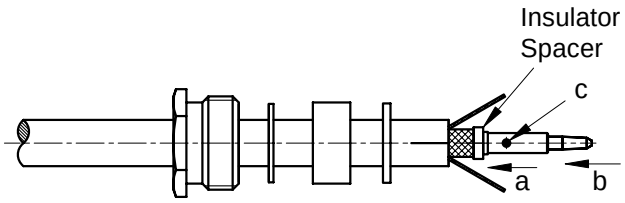
STEP 2

a. Strip the cable's jacket according to the dimensions as shown.



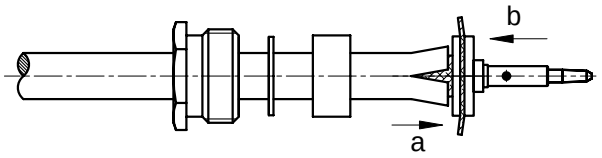
STEP 3

a. Cut a incision on the cable's jacket according to the dimension.
b. Fan the braid.
c. Strip the cable's dielectric according to the dimension.



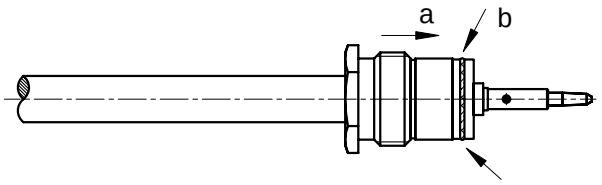
STEP 4

a. Slide the Insulator Spacer onto the cable's center conductor.
b. Slide the Contact Pin onto the cable's center conductor until it stops.
c. Solder the Contact Pin onto the cable.



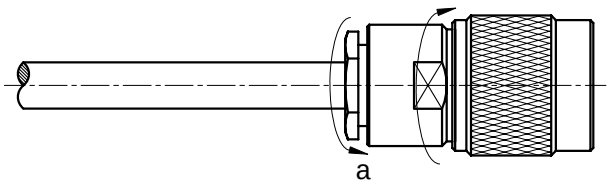
STEP 5

a. Move the Washer2 (thicker) onto the cable's braid.
b. Push the Insert Sleeve into the cable until the bottom flush with the cable's dielectric (keep the Washer2 still).



STEP 6

a. Slide the Gasket, Washer1 (thinner) and Fastening Nut until they stops (keep the Insert Sleeve still).
b. Cut the excess of braid.



STEP 7

a. Screw the Fastening Nut into the Main Body with wrench.